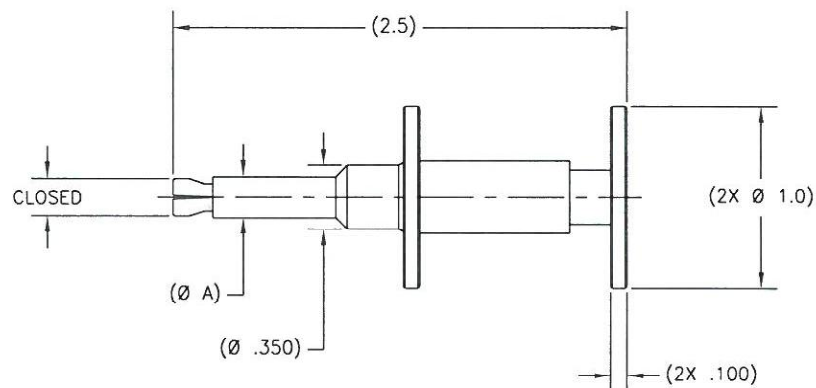
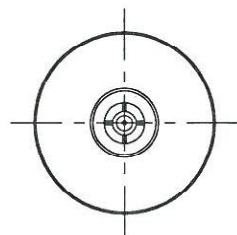
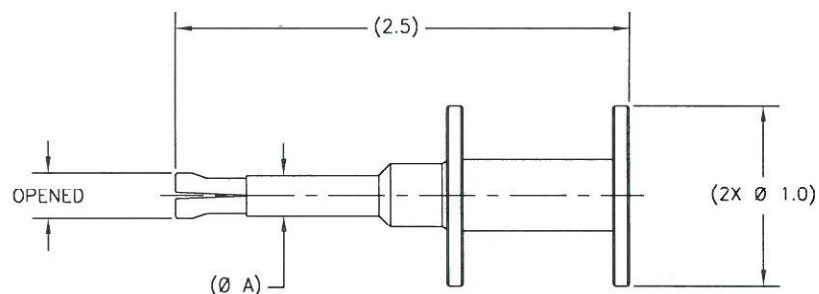


P/N	APPLICABLE NOTE(S)	CONNECTOR TYPE	(Ø A)	OPENED	CLOSED
-1	1,2	SMP	.224	Ø .250	Ø .204
-2	1,2	SSMP	.168	Ø .176	Ø .146

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	BY
-	A	ECO 14744	08.07.02	DKN



CLOSED POSITION



OPENED POSITION

DRAWING NO.	REV.
T-6386	A

NOTE(S):

1. MATERIAL(S):
 - 1.1 HOLDER & PUSHER: SST 303 PER ASTM A-582
 - 1.2 COLLET: BeCu ALLOY C173 PER ASTM B-196
 - 1.3 SPRING: MUSIC WIRE
2. FINISH(ES):
 - 2.1 HOLDER & PUSHER: PASSIVATE PER ASTM A-967
 - 2.2 COLLET: NICKEL PLATED PER ASM-QQ-N-290

APPLICABLE TENSOLITE DOCUMENTS		
WORK STD	PROD INST	ASSY INST
NA	NA	NA

NOTICE

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TOLERANCES AND NOTES EXCEPT AS NOTED

DIMENSIONS ARE IN INCHES.
 LINEAR .XX ± 0.015
 ANGULAR ± 1/2°
 FRACTION ± 1/32

1. MACHINE FINISH: 63/ RMS
2. BREAK ALL SHARP EDGES .003 MAX.
3. MACHINED FILLETS .005 MAX.
4. MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 INCHES PER INCH.
5. MACHINED DIAMETERS CONCENTRIC WITHIN .002 T.I.E.
6. DIMENSIONS TO BE MET BEFORE PLATING.
7. CHAMFER ALL THREADS 45°
8. THREADS PER M-28
9. REMOVE FRAMED CODES ON TEFLO.
10. REMOVE ALL BURRS.

SEE NOTE(S)		-	SEE NOTE(S)	-
MATERIAL		SIZE	SPECIFICATION	PROCUREMENT
NEXT ASSY		Tensolite		
APPROVAL INITIALS		DATE		
DRAWN BY		DKN 07/29/02		
CHECKED				
QUALITY				
ENGINEERING		TEN 08.08.02		
SIZE		SCALE		
C		2:1		
CAGE CODE		DRAWING NO.		
30990		T-6386		
		SHEET 1 OF 1		
		REV. A		

Tensolite HIGH PERFORMANCE CABLES & INTERCONNECT SYSTEMS
 Long Beach, California 90815

SMP & SSMP REMOVAL TOOL