REVISIONS				
ZONE	REV	DESCRIPTION	DATE	BY
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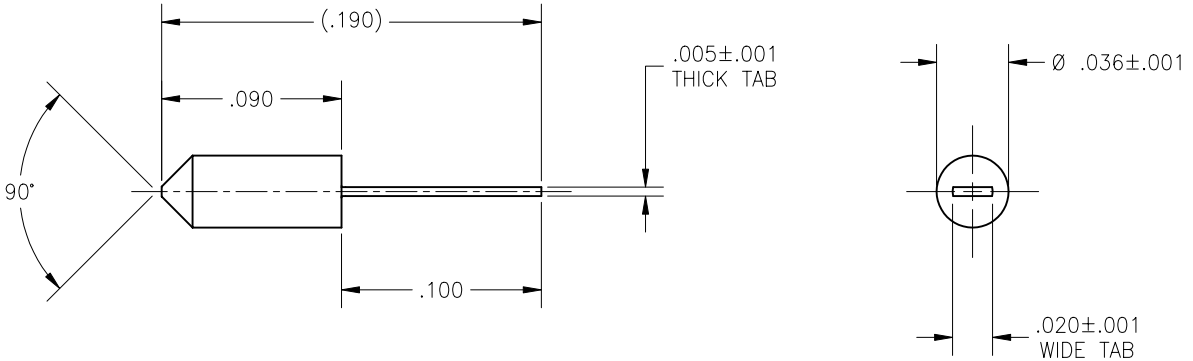

DRAWING NO.	REV.
1345–1	–

NOTE(S):

1. MATERIAL(S):
   1.1. CENTER CONDUCTOR: BeCu ALLOY C173 PER ASTM B–196.
2. FINISH(ES):
   2.1. CENTER CONDUCTOR: GOLD PLATE PER ASTM B–488 OVER NICKEL UNDERPLATED PER AMS–QQ–N–290.

APPLICABLE TENSOLITE DOCUMENTS

WORK STD	PROD INST	ASSY INST
NA	NA	NA

TOLERANCES AND NOTES EXCEPT AS NOTED

DIMENSIONS ARE IN INCHES.
LINEAR .XX ±.015 .XXX ±.005 ANGULAR ± 1/2"
FRACTION ± 1/32

1. MACHINE FINISH: 63 RMS
2. BREAK ALL SHARP EDGES .003 MAX.
3. MACHINED FILLETS .005 MAX.
4. MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 INCHES PER INCH.
5. MACHINED DIAMETERS CONCENTRIC WITHIN .002 T.I.R.
6. DIMENSIONS TO BE MET BEFORE PLATING.
7. CHAMFER ALL THREADS 45°.
8. THREADS PER H–28
9. REMOVE FRAYED EDGES ON TEFLON.
10. REMOVE ALL BURRS.

SEE NOTES	–	SEE NOTES	–
MATERIAL	SIZE	SPECIFICATION	PROCUREMENT

NEXT ASSY

APPROVAL INITIALS		DATE
DRAWN BY	P.MAO	01.30.02
CHECKED	P.MAO	01.30.02
QUALITY		
ENGINEERING	ATV	03.28.02

Tensolite
HIGH PERFORMANCE CABLES & INTERCONNECT SYSTEMS
Long Beach, California 90815

TITLE: MALE CENTER CONDUCTOR LAUNCHER WITH .005 THICK TAB

SCALE	SUB-DIRECTORY\FILENAME	SHEET
20:1	OL_	1 OF 1

SIZE	CAGE CODE	DRAWING NO.	REV.
C	30990	1345–1	–