

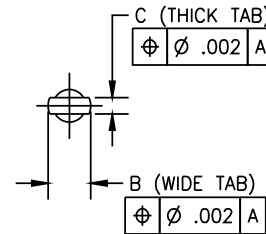
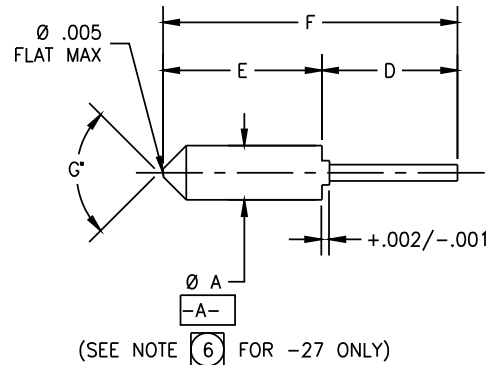
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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	BY
-	-	-	-	-



DRAWING NO.	REV.
1345	-

NOTE(S):

1. MATERIAL: BeCu ALLOY C173 PER ASTM B-196.
2. NICKEL PLATE .000050 MIN PER AMS-QQ-N-290, CLASS 2. FOLLOW BY GOLD PLATE .000010 MIN PER ASTM B-488.
3. FUSED TIN PLATED PER MIL-T-10727, .000200/.000400 THICK.
4. NICKEL PLATE .000100 MIN PER AMS-QQ-N-290, CLASS 2. FOLLOW BY GOLD PLATE PER MIL-G-45204, TYPE I, GRADE C, CLASS I.
5. GOLD PLATE PER MIL-G-45204 TYPE II, GRADE C, .000100 MIN. OVER NICKEL PLATE PER AMS-QQ-N-290, CLASS 2, .000500 MIN.

6. "Ø A" BEFORE STRAIGHT KNURL TO Ø .032±.001 FOR -27 ONLY.

APPLICABLE TENSOLITE DOCUMENTS			TOLERANCES AND NOTES EXCEPT AS NOTED		SEE NOTE(S)		SEE NOTE(S)	
WORK STD	PROD INST	ASSY INST	DIMENSIONS ARE IN INCHES. LINEAR .XX ±.015 ANGULAR ± 1/2° FRACTION ± 1/32		MATERIAL		SIZE	SPECIFICATION
NA	NA	NA	1. MACHINE FINISH: 63 RMS 2. BREAK ALL SHARP EDGES .005 MAX.		NEXT ASSY		Tensolite	
NOTICE			3. MACHINED FILLETS .005 MAX. 4. MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 INCHES PER INCH. 5. MACHINED DIAMETERS CONCENTRIC WITHIN .002 T.I.R. 6. DIMENSIONS TO BE MET BEFORE PLATING. 7. CHAMFER ALL THREADS 45°. 8. THREADS PER H-28 9. REMOVE PRINTED EDGES ON TEFLON. 10. REMOVE ALL BURRS.		APPROVAL INITIALS	DATE	HIGH PERFORMANCE CABLES & INTERCONNECT SYSTEMS Long Beach, California 90815	
THIS DRAWING EMBODIES A CONFIDENTIAL PROPRIETARY DESIGN ORIGINATED BY TENSOLITE COMPANY AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALE RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED. IT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIED PURPOSE AND THE RECIPIENT AGREES BY ACCEPTING THIS DRAWING NOT TO SUPPLY OR DISCLOSE ANY INFORMATION REGARDING IT TO ANY UNAUTHORIZED PERSON TO INCORPORATE IN OTHER PRODUCTS ANY SPECIAL FEATURES PECULIAR TO THIS DESIGN. ALL PATENT RIGHTS HEREIN ARE EXPRESSLY RESERVED BY TENSOLITE COMPANY, LONG BEACH, CALIFORNIA 90815.			DRAWN BY DKN 01.27.06		CHECKED PM 01.27.06		QUALITY ENGINEERING PMAO 01.27.06	
			TITLE		SCALE		SHEET 1 of 2	
			NONE		SUB-DIRECTORY/FILENAME		DRAWING NO.	
			C 30990		1345		REV.	

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